

27 Series UL-316

BRAND STAINLESS STEEL EDM VICE



UL - 31601



UL - 31602

- Made from stainless steel.
- Useful for holding purpose on wire cut machine.
- Suitable for mounting on machine bed.
- Suitable for round job.
- Hardness 55 ± 3 Rc.
- Accuracy within 15 micron.

Cat No.	Size (mm)	Jaw Opening
UL - 31601	270 L x 25 W x 145 H	0 - 150 mm.
UL - 31602	130 L x 27 W x 90 H	0 - 70 mm.

28 Series UL-828

BRAND TOOL MAKER VICE (ECONOMY MODEL)



- Produced of high quality steel, carburized to W surface hardness : HRC 58 - 62.
- Parallelism 0.007mm / 100 mm, squareness 0.015 mm.
- Quickly to clamp and easy to operate.
- Used for precision measurement and inspection precision grinding, EDM and wire - cutting machine.

Cat No.	Size (mm)	Jaw Opening (mm)
UL-82801	175 L x 63 W x 63 H	0 - 85
UL-82802	190 L x 73 W x 73 H	0 - 100
UL-82803	235 L x 88 W x 88 H	0 - 125

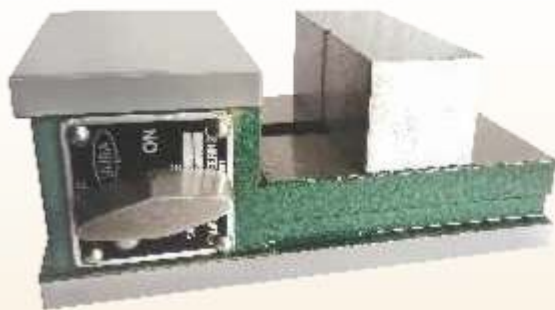
29 Series UL-310

BRAND HARDENED AND GROUND PRECISION GRINDING VICE



- Used for holding the jobs, spark erosion operation, right angle grinding & Light machining.
- Made from high quality alloy steel.
- Accuracy for Flatness & Parallelism 0.010 mm / 200 L, squareness 0.012 mm.
- Jaw pressure on work piece is forward & downward for repeatable positioning & maximum holding power.
- All sides can be used as reference.
- Hardness 60 ± 2 Rc & Tempered.
- "V" on moveable jaw for better gripping of round jobs.
- Special size can be manufactured on request.
- We also manufacture stainless steel grinding vice.

Cat No.	Size (mm)	Jaw Opening (mm)
UL-31001	150 L x 48 W x 60 H	0 - 75
UL-31002	180 L x 63 W x 70 H	0 - 90
UL-31003	200 L x 73 W x 80 H	0 - 100
UL-31004	235 L x 96 W x 96 H	0 - 130



- Used for holding flat squared & round jobs.
- Accuracy for Flatness, Squareness & parallelism within 0.012mm.
- "V" on moveable jaw facilitates end face grinding.
- Job is clamped only by resting between fixed & moveable jaw and operating On-Off switch.
- ON-OFF facility by allen key.

Cat No.	Size (mm)	Jaw-Holding Area (mm ²)
UL-20401	110 x 180 x 75	100 x 65
UL-20402	160 x 225 x 90	150 x 75



- Used for holding the jobs, right angle grinding & Light machining.
- Made from high quality alloy steel.
- Accuracy for Flatness & Parallelism within 0.010mm. / 200L and Squareness 0.012 mm.
- Hardness 60 ± 2 Rc & Tempered.
- Wear Plate at bottom to prevent lifting of Jaw
- Clamping screw with square thread & gun metal nut
- Tenon at bottom to allow easy alignment with machine bed
- **Special size can be Manufactured on request.**
- **We also manufacture stainless steel grinding vice.**

Sr. No.	Cat No.	Size (mm)	Jaw Height (mm)	Opening (mm)
1.	UL-31101	150 L x 50 W x 50 H	22	0 - 70
2.	UL-31102	175 L x 60 W x 55 H	28	0 - 80
3.	UL-31103	190 L x 75 W x 65 H	32	0 - 85
4.	UL-31104	210 L x 95 W x 75 H	38	0 - 100



- Produced of high quality steel, carburized to W surface hardness : HRC 58 - 62.
- Parallelism 0.007mm / 100 mm, squareness 0.015 mm.
- Quickly to clamp and easy to operate.
- Used for precision measurement and inspection precision grinding, EDM and wire - cutting machine.
- **Special size can be Manufactured on request.**

Sr. No.	Cat No.	Size (mm)	Opening (mm)	Jaw Height (mm)
1.	UL-82901	155 L x 50 W x 50 H	0 - 65	25
2.	UL-82902	190 L x 63 W x 63 H	0 - 85	32
3.	UL-82903	210 L x 73 W x 73 H	0 - 100	35
4.	UL-82904	250 L x 88 W x 88 H	0 - 125	40

33 Series UL-312

BRAND SINE VICE



- Used for Precision measurement, setting of angles, Right angle grinding & light machining.
- Made from high quality alloy steel.
- Accuracy for Squareness, Flatness & Parallelism is 0.010mm / 235 L
- Angular accuracy within ± 5 seconds.
- Centre distance between rollers is within ± 0.005 mm
- Hardness 60 ± 3 Rc

Cat No.	Size (mm)	C.D (mm)	Opening(mm)
UL-31201	190 L x 65 W x 85 H	100	80
UL-31202	235 L x 76 W x 100 H	150	100
UL-31203	265 L x 95 W x 105 H	150	125
UL-31204	290 L x 120 W x 120 H	200	145
UL-31205	310 L x 140 W x 145 H	200	160

34 Series UL-830

BRAND SINE VICE SCREW TYPE (ECONOMY MODEL)



- Produced of high quality steel, carburized to surface hardness hrc 58 - 62
- Parallelism 0.008mm / 100mm squareness 0.015mm
- Available inspecting angle and processing working with angle.

Cat No.	Size (mm)	C.D (mm)	Opening(mm)
UL-83001	175 L x 63 W x 95 H	100	0 - 85
UL-83002	235 L x 88 W x 125 H	100	0 - 120
UL-83003	285 L x 125 W x 154 H	200	0 - 160

35 Series UL-831

BRAND TOOL MAKER SINE VICE (ECONOMY MODEL)



- Produced of high quality steel, carburized to surface hardness hrc 58 - 62
- Parallelism 0.008mm / 100mm squareness 0.015mm
- Available inspecting angle and processing working with angle.

Cat No.	Size (mm)	C.D (mm)	Opening(mm)
UL-83101	175 L x 63 W x 93 H	100	0 - 85
UL-83102	190 L x 73 W x 104 H	100	0 - 100
UL-83103	235 L x 88 W x 122 H	100	0 - 125